High Power LED U-Series

5W White SPHWHTU1N6A0



Features

- Package : Ceramic package
- Dimension : 1.50 mm x 1.90 mm
- Chip Technology : Thin GaN
- ESD : 8 kV acc. to ANSI/ESDA/JEDEC JS-001 (HBM)
- Qualifications : AEC-Q102 Qualified with RV-level 1



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1. Characteristics

a) Typical Characteristics (T_s = 25°C)^[1]

Item	Symbol	Value	Unit.
Chromaticity Coordinate	Cx Cy	Тур. 0.32 Тур. 0.33	
Luminous Flux (I _F = 1,500 mA)	Φ _V	Тур. 425	lm
Forward Voltage ($I_F = 1,500 \text{ mA}$)	V _F	Тур. 3.3	V
Viewing Angle	Φ	Тур. 120	0
Reverse Current	I _R	Not designed for reverse operation	
Real Thermal Resistance	D	Тур. 5.6	K/W
(Junction to Solder point)	$R_{th_J-S (Real)}$	Max. 7.1	r\/ VV
Electrical Thermal Resistance	P	Тур. 4.3	12001
(Junction to Solder point)	R _{th_J-S (Elec.)}	Max. 5.1	K/W
Radiant Surface	А	0.53	mm²

Note:

[1] The measurement condition means that temperature dependence is excluded by applying pulse current for typically 25ms.

b) Absolute Maximum Rating

Item	Symbol	Rating	Unit
Ambient / Operating Temperature	T _a	-40 ~ +125	٥C
Storage Temperature	T _{stg}	-40 ~ +125	°C
LED Junction Temperature	Tj	150	٥C
Maximum Forward current ^[2] (T _S :25°C) ^[3]	lF	1,650	mA
Minimum Forward current ^[2] (T _S :25°C) ^[3]	lF	50	mA
Maximum Reverse current		Do not apply for reverse current	
ESD Sensitivity ^[4]	-	±8 for HBM	kV

Note:

[2] Driving the product at forward current (IF) below Min. IF or above Max. IF may result in unpredictable behavior of the product.

[3] The measurement condition means that temperature dependence is excluded by applying pulse current for typically 25 ms

[4] It is included the device to protect the product from ESD.

2. Product Code Information

1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18
S	Р	н	w	Н	т	U	1	N	6	Α	0	Α	В	С	D	E	F
Di	git							F	PKG Info	ormatio	n						
1	2	Comp	Company name and Samsung LED PKG (SP for Samsung PKG)														
3		Power	r variar	nt (H for	autom	otive hi	gh pow	er)									
4	5	Color	variant	: (WH fo	or auton	notive v	vhite co	olor)									
6		LED F	PKG ve	rsion (T	for init	ial vers	ion up)										
7	8	Produ	Product configuration and type (U1 for automotive 1chip PKG type)														
9		Lens	configu	ration (N for no	o lens)											
10		Max p	ower (Internal	code)												
11		Specia	al interi	nal code	e (A for	autom	otive ve	ersion)									
12		Speci	fic prop	perty (0	for defa	ault)											
13	14	Forwa	ard volta	age pro	perty												
15	16	CIE c	CIE coordination property														
17	18	Lumin	nous flu	x prope	erty												

a) Luminous Flux Bins $^{[5]}$ (I_F = 1,500 mA, T_S= 25°C)

Symbol	Flux Bin Code	Flux Range (Im)			
бушой		Min	Мах		
	DB	375	400		
A	EB	400	425		
Φ _V	FB	425	450		
	GB	450	475		

Note:

[5] Luminous flux measuring equipment : CAS140CT

 Φ_V and V_F tolerances are ±7% and ±0.1V, respectively.

b) Voltage Bins $^{[5]}$ (I_F = 1,500 mA, T_S = 25 °C)

Symbol	Voltage Bin Code	Voltage Range (V)			
Symbol		Min	Max		
	1E	3.00	3.25		
VF	۶ 1F	3.25	3.50		

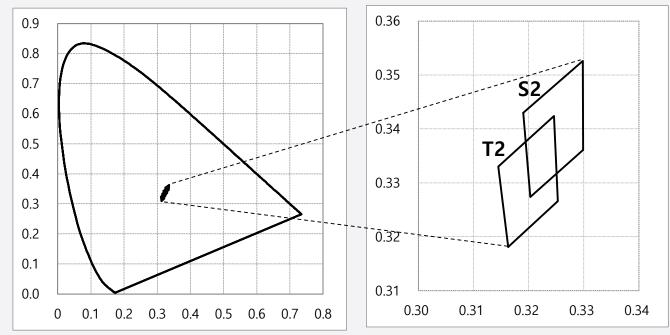
c) Color Bin $^{[6]}(I_F = 1,500 \text{ mA})$

Symbol	Color Bin Code	Сх			Су				
	S2	0.3190	0.3203	0.3299	0.3298	0.3430	0.3274	0.3361	0.3526
Cx, Cy	T2	0.3163	0.3145	0.3246	0.3253	0.3181	0.3330	0.3424	0.3266

Note

[6] Luminous flux measuring equipment : CAS140CT

Chromaticity coordinates : Cx, Cy according to CIE 1931. Cx and Cy tolerances are ± 0.005 , respectively.



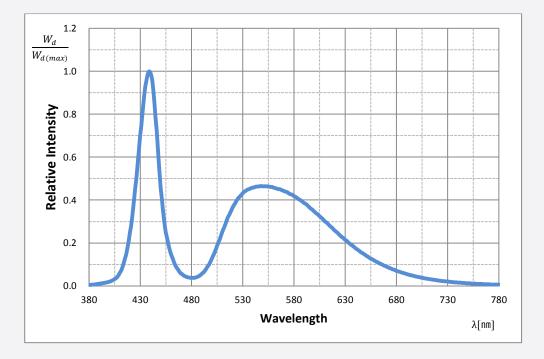
d) Luminous Flux Bins according to Color Bin (I_F = 1,500 mA, T_S = 25 °C)

	Flux Bin Code	DB		E	В	FB		
Symbol		Min	Max	Min	Max	Min	Max	
		375	400	400	425	425	450	
	S2			()	0		
Φv	T2	C)	C	D	0		

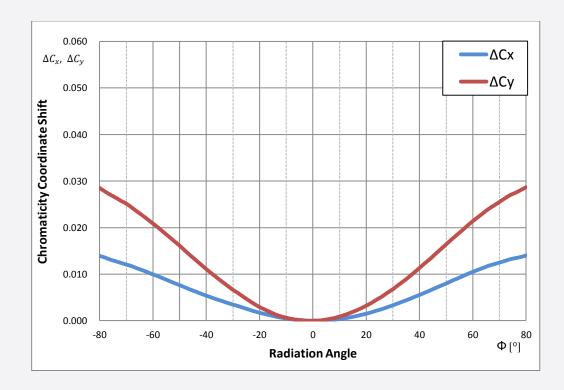
6

3. Typical Characteristics Graphs

a) Spectrum Distribution ($I_F = 1,500 \text{ mA}, T_S = 25 \text{ °C}$)



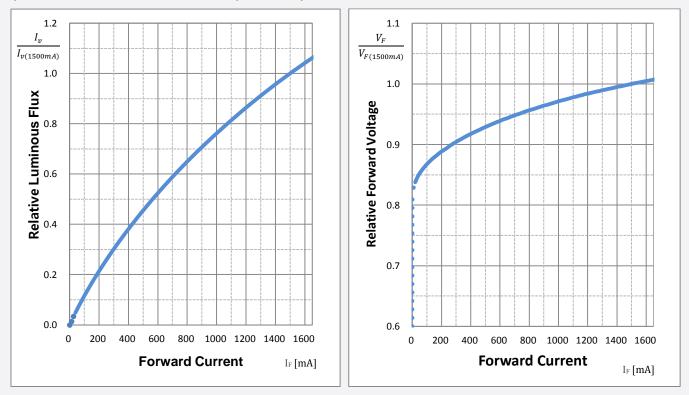
b) Typical Chromaticity Coordinate Shift vs Forward Current ($I_F = 1,500$ mA, $T_S = 25$ °C)^[7]

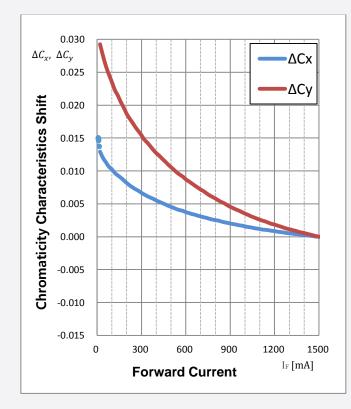


Note:

[7] The measurement condition means that temperature dependence is excluded by applying pulse current for typically 25 ms

c) Forward Current Characteristics (T_s = 25 °C)^[8]

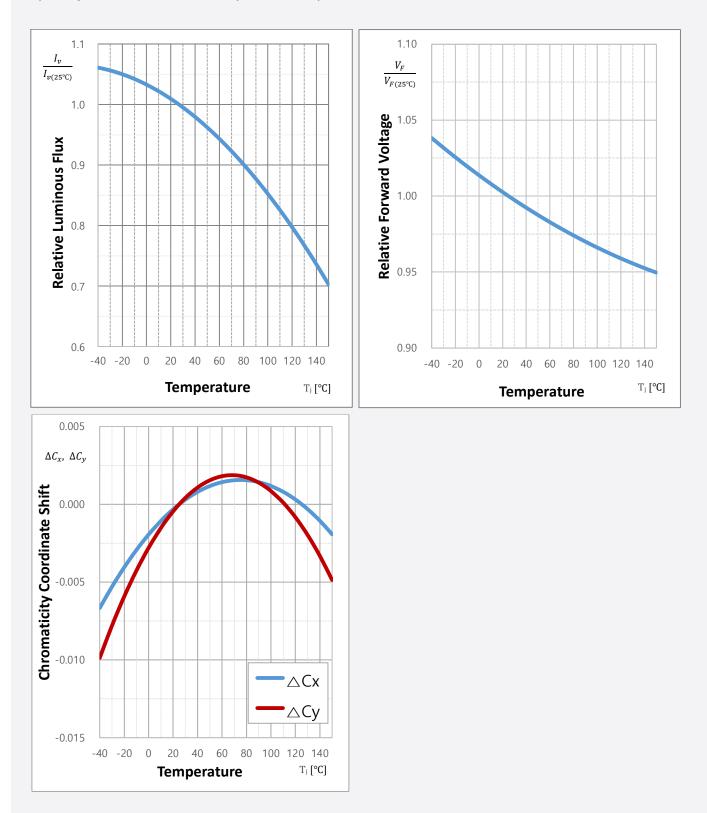




Note:

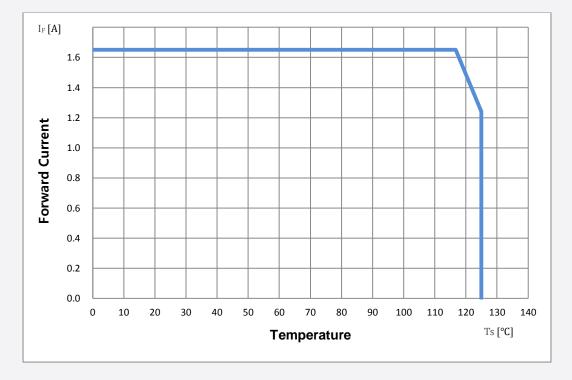
[8] The measurement condition means that temperature dependence is excluded by applying pulse current for typically 25 ms

d) Temperature Characteristics (I_F= 1,500 mA)



9

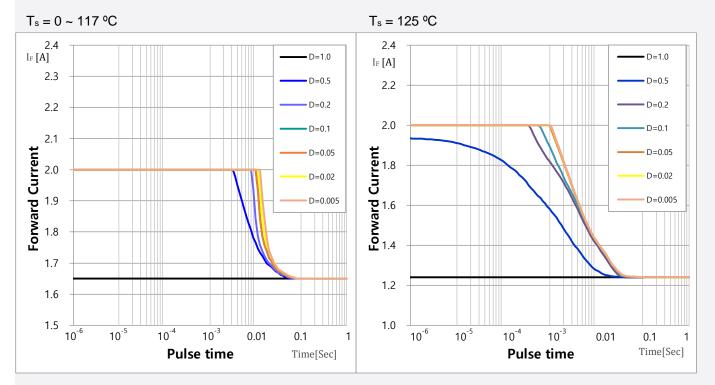
e) Derating Curve ^[9]



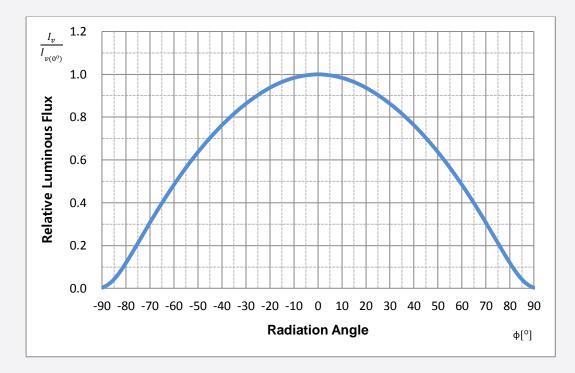
Note:

[9] The measurement condition means that temperature dependence is excluded by applying pulse current for typically 25 ms

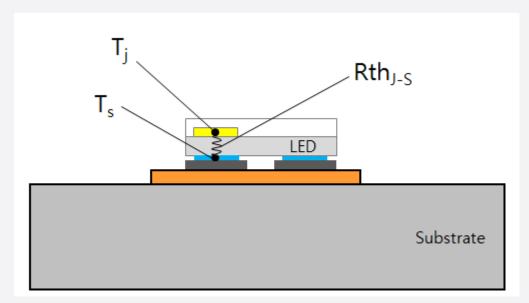
f) Permissible Pulse Handling Capability ($I_F = f(t_p)$; D: Duty cycle)



g) Beam Angle Characteristics ($I_F = 1,500 \text{ mA}, T_S = 25 \text{ }^{\circ}\text{C}$)

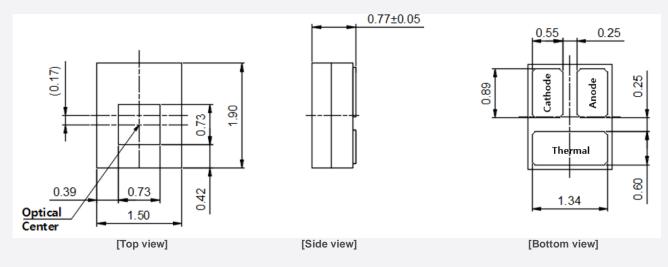


4. Soldering Temperature Location



- T_j : Temperature of Junction
- $T_{\mbox{\scriptsize S}}$: Temperature of Solder Pad
- R_{thJS} : Thermal Resistance from Junction to Solder Pad

5. Mechanical Dimension



Note:

The dimensions in parentheses are for reference purposes.

Unit: mm, Tolerance: ±0.1 mm

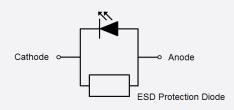
Approximate weight : 6.9mg

a) Pick and Place

Do not place pressure on the resin molded part

It is recommended to use a pick & place nozzle CN140, etc.

b) Electric Schematic Diagram

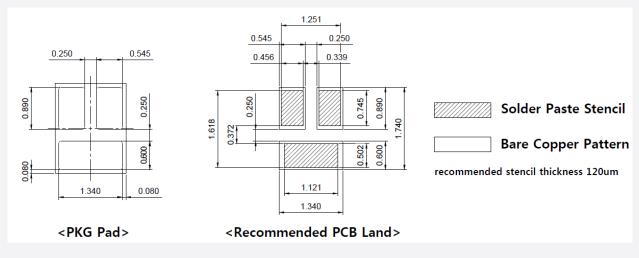


c) Material Information

Description	Material		
Substrate	AIN Substrate		
Plating	Au		
LED Die	Thin GaN		
Phosphor sheet	Phosphor in Glass		
Zener Diode	Silicon		
Wire	Au		
Resin Mold	Silicone		

6. Soldering Conditions

a)Pad Configuration & Solder Pad Layout

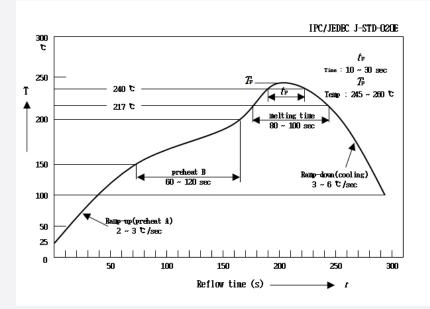


Notes:

Unit: mm, Tolerance: ±0.10 mm

b) Reflow Conditions (Pb free)

Reflow frequency: 2 times max.



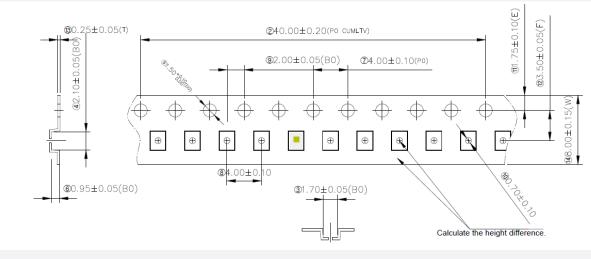
※ All temperatures refer to the pad of package.

c) Manual Soldering Conditions

Not more than 5 seconds @ max. 300 °C, under soldering iron. (one time only)

7. Tape & Reel

a) Taping Dimension



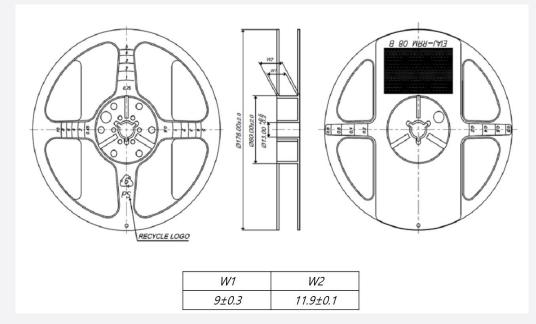
* Package placement condition in a reel tape

Empty pocket(Min. 100ea)	LED mounting part	Empty pocket(Min. 100ea)

Notes:

Unit: mm, LED taping quantity: 3,000ea (1Reel)

b) Reel Dimension



Notes:

Unit: mm, Tolerance: ±0.2 mm

8. Label Structure

a) Label Structure

a b c d e f <u>F6PQC6</u>	► Bin Code
SPHWHTUIN6A0ABCDEF 	► Part Number
SAMSUNG	

Note: Denoted bin code and product code above is only an example (see description on page 5)

Bin Code:

- A, B: Forward Voltage bin (refer to page 5)
- C, D: Chromaticity bin (refer to page 6)
- E, F: Luminous Flux bin (refer to page 5)

b) Lot Number

The lot number is composed of the following characters:

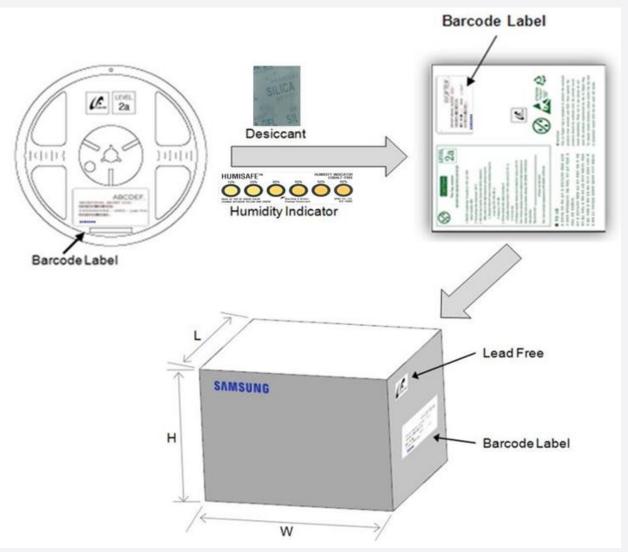


123323456789	/1@bc	/ 3,000 pcs
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12	: Production site (Giheung)
3	: Product state (A: Normal, B: Bulk, C: First Production, R: Reproduction, S: Sample)
(4)	: Year (D: 2019, E: 2020, F: 2021)
5	: Month (1~9, A, B, C)
6	: Day (1~9, A, B~V)
789	: Serial number (001 ~ 999)
abc	: Product serial number (001 ~ 999)

9. Packing Structure

a) Packing Process (The quantity of PKG on the Reel to be Max 3,000pcs)



Dimension of Transportation Box in mm

Width	Length	Height
220	245	182

10. Handling and Use Precautions

- 1) For over-current protection, we recommend the use of resistors to prevent sudden current surges caused by slight shifts in voltage
- LEDs should not be contacted to any type of fluid (i.e. water, oil, organic solvent, etc.). If cleaning is required, only use isopropyl alcohol.
- 3) The maximum ambient temperature must be considered in order for the maximum temperature ratings not to be exceeded.
- 4) LEDs must be stored in a clean environment. If the LEDs are to be stored for 3 months or more after being shipped from Samsung Electronics, they should be packed by a sealed container with nitrogen gas injected. (Shelf life of sealed bags: 12 months, temp. ~40°C, ~90% RH)
- 5) After storage bag is open, LED subjected to soldering, solder reflow, or other high temperature processes must be:
 - a) Mounted within 672 hours (28 days) at an assembly line with a condition of no more than 30°C / 60% RH.
 - b) Stored at <10% RH.
- Repack unused products using anti-moisture packing, fold to close any openings and store in a dry place with <10% RH.
- 7) LEDs require baking before mounting, if humidity card reading is >60% at 23±5℃.
- 8) If baking is required, LEDs must be baked for 1 day at $60\pm5^{\circ}$ C.
- 9) LEDs are sensitive to electrostatic discharge and surges. Applying any voltage exceeding the absolute maximum rating of the LED can cause permanent damage to the device. Damaged LEDs may have some unusual characteristics such as increased leakage current, lower turn-on voltage or may light abnormally at low current. When handling LEDs, using grounding wrist-bands or anti-static gloves is recommended.
- 10) VOCs (volatile organic compounds) present in adhesives, flux, hardeners or organic additives, etc. that are used in luminaires may lead to discoloration of the LED when exposed to heat or light. Note that VOCs can permeate silicone bags. This phenomenon can significantly affect light output from the luminaire. To avoid this issue, please carefully evaluate materials used in your process and/or luminaire to be free of VOCs.

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