

High Power LED C Series

1W White

SPHWHTA1N1A0



Features

- Package : Silicone covered ceramic substrate
- Dimension : 1.2 mm x 1.6 mm
- Technology : Thin GaN
- Chip Configuration : 1 chip
- ESD Voltage : 8 kV acc. to ANSI/ESDA/JEDEC JS-001 (HBM)
- Viewing Angle: 120°
- Qualifications : AEC-Q102 with RV-level 1 Qualified



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1. Characteristics

a) Typical Characteristics

[T_S = 25°C] ^[1]

| Item | Symbol | Value | Unit. |
|---|-----------------------------|------------------------------------|-----------------|
| Luminous Flux (I _F = 350 mA) | Φ _V | Typ. 140 | lm |
| Forward Voltage (I _F = 350 mA) | V _F | Typ. 3.0 | V |
| Viewing Angle | Φ | Typ. 120 | ° |
| Reverse Current | I _R | Not designed for reverse operation | |
| Real Thermal Resistance (Junction to Solder point) | R _{th_J-S (Real)} | Typ. 5.2 | K/W |
| | | Max. 6.0 | |
| Electrical Thermal Resistance (Junction to Solder point) | R _{th_J-S (Elec.)} | Typ. 3.3 | K/W |
| | | Max. 3.8 | |
| Radian Surface | A | 0.52 | mm ² |

Note:

[1] The measurement condition means that temperature dependence is excluded by applying pulse current for typically 25 ms.

b) Absolute Maximum Rating

| Item | Symbol | Rating | Unit |
|--|------------------|-------------------------------------|------|
| Ambient / Operating Temperature | T _a | -45 ~ +125 | °C |
| Storage Temperature | T _{stg} | -45 ~ +125 | °C |
| LED Junction Temperature | T _j | 150 | °C |
| Maximum Forward current ^[2] (T _S :25°C) ^[3] | I _F | 700 | mA |
| Minimum Forward current ^[2] (T _S :25°C) ^[3] | I _F | 50 | mA |
| Maximum Reverse current | | Do not apply for reverse current | |
| ESD Sensitivity ^[4] | - | ±8 HBM | kV |

Note:

[2] Driving the product at forward current (I_F) below Min. I_F or above Max. I_F may result in unpredictable behavior of the product.

[3] The measurement condition means that temperature dependence is excluded by applying pulse current for typically 25 ms

[4] It is included the device to protect the product from ESD.

2. Product Code Information

| | | | | | | | | | | | | | | | | | |
|---|---|---|---|---|---|---|---|---|----|----|----|----|----|----|----|----|----|
| 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10 | 11 | 12 | 13 | 14 | 15 | 16 | 17 | 18 |
| S | P | H | W | H | T | A | 1 | N | 1 | A | 0 | A | B | C | D | E | F |

| Digit | PKG Information |
|-------|---|
| 1 2 | company name and Samsung LED PKG (SP for Samsung PKG) |
| 3 | power variant (H for automotive high power) |
| 4 5 | color variant (WH for automotive white color) |
| 6 | LED PKG version (T for initial version up) |
| 7 8 | product configuration and type (A1 for automotive PKG type) |
| 9 | lens configuration (N for no lens) |
| 10 | max power (1 for 1W) |
| 11 12 | specific property (A0 for C Series) |
| 13 14 | forward voltage property |
| 15 16 | CIE coordination property |
| 17 18 | luminous flux property |

a) Luminous Flux Bins ^[5] ($I_F = 350 \text{ mA}$, $T_s = 25^\circ\text{C}$)

| Symbol | Flux Bin Code | Flux Range (lm) | |
|----------|---------------|-----------------|-----|
| | | Min | Max |
| Φ_V | 2C | 129 | 141 |
| | 3C | 135 | 148 |
| | 4C | 141 | 155 |
| | 5C | 148 | 163 |

b) Voltage Bins ^[5] ($I_F = 350 \text{ mA}$, $T_s = 25^\circ\text{C}$)

| Symbol | Voltage Bin Code | Voltage Range (V) | |
|--------|------------------|-------------------|------|
| | | Min | Max |
| V_F | 1D | 2.75 | 3.00 |
| | 1E | 3.00 | 3.25 |

Note:

[5] Luminous flux measuring equipment : CAS140CT

Φ_V and V_F tolerances are $\pm 7\%$ and $\pm 0.1\text{V}$, respectively

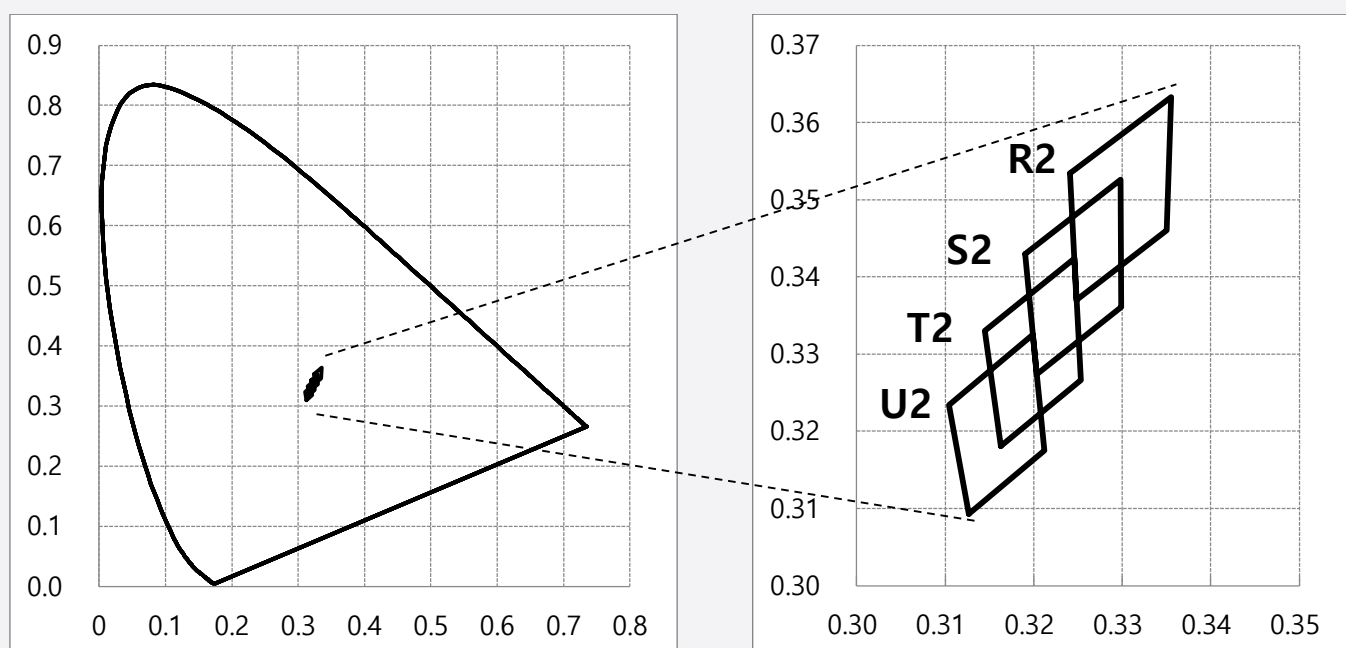
c) Color Bin ^[6](I_F = 350 mA)

| Symbol | Color Bin Code | Cx | | | | Cy | | | |
|--------|----------------|--------|--------|--------|--------|--------|--------|--------|--------|
| Cx, Cy | R2 | 0.3241 | 0.3248 | 0.3350 | 0.3355 | 0.3534 | 0.3370 | 0.3460 | 0.3633 |
| | S2 | 0.3190 | 0.3203 | 0.3299 | 0.3298 | 0.3430 | 0.3274 | 0.3361 | 0.3526 |
| | T2 | 0.3163 | 0.3145 | 0.3246 | 0.3253 | 0.3181 | 0.3330 | 0.3424 | 0.3266 |
| | U2 | 0.3127 | 0.3104 | 0.3199 | 0.3212 | 0.3093 | 0.3234 | 0.3325 | 0.3175 |

Note

[6] Luminous flux measuring equipment : CAS140CT

Chromaticity coordinates : Cx, Cy according to CIE 1931. Cx and Cy tolerances are ±0.005, respectively.

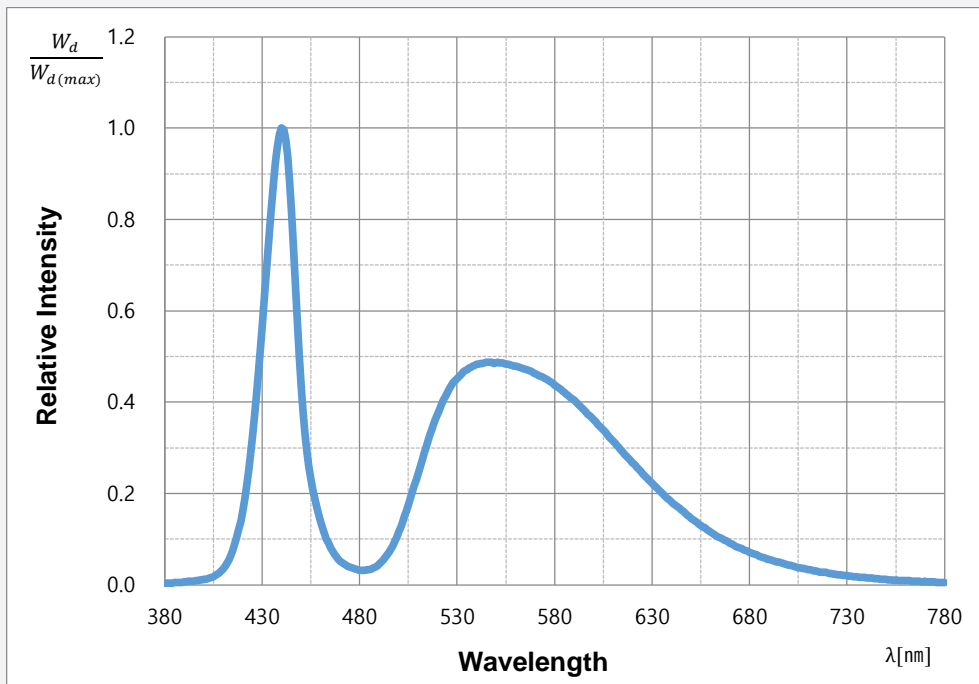


d) Luminous Flux Bins according to Color Bin (I_F = 350 mA, T_S = 25 °C)

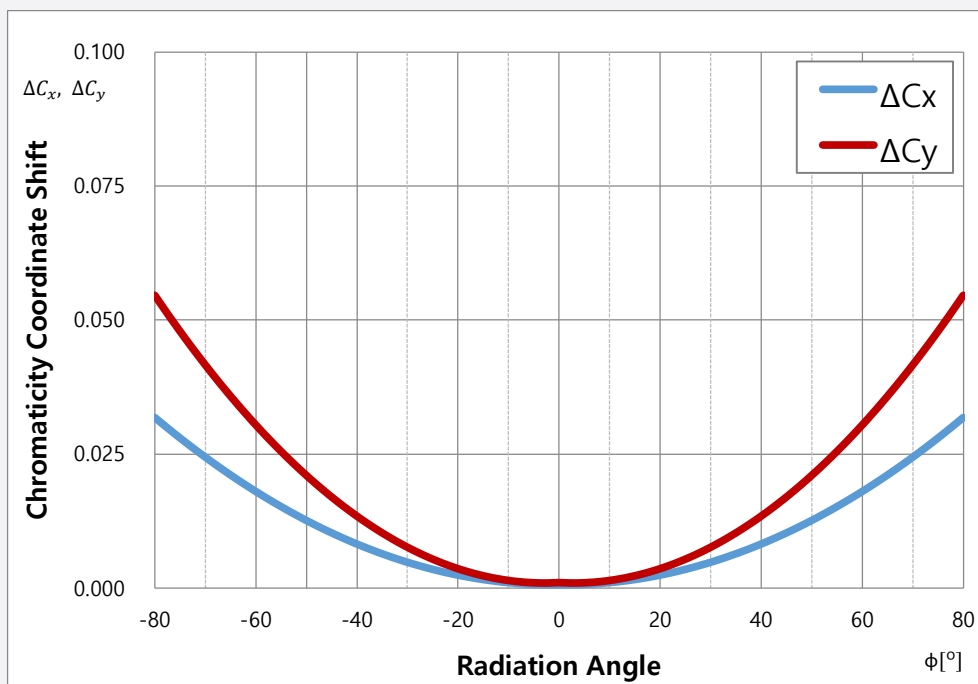
| Symbol | Flux Bin Code | Flux Range (lm) | | | | | | | |
|----------------|---------------|-----------------|-----|-----|-----|-----|-----|-----|-----|
| | | 2C | | 3C | | 4C | | 5C | |
| | | Min | Max | Min | Max | Min | Max | Min | Max |
| | | 129 | 141 | 135 | 148 | 141 | 155 | 148 | 163 |
| Φ _V | R2 | | | O | | O | | O | |
| | S2 | O | | O | | O | | O | |
| | T2 | O | | O | | O | | O | |
| | U2 | O | | O | | O | | | |

3. Typical Characteristics Graphs

a) Spectrum Distribution ($I_F = 350 \text{ mA}$, $T_S = 25 \text{ }^\circ\text{C}$)^[7]



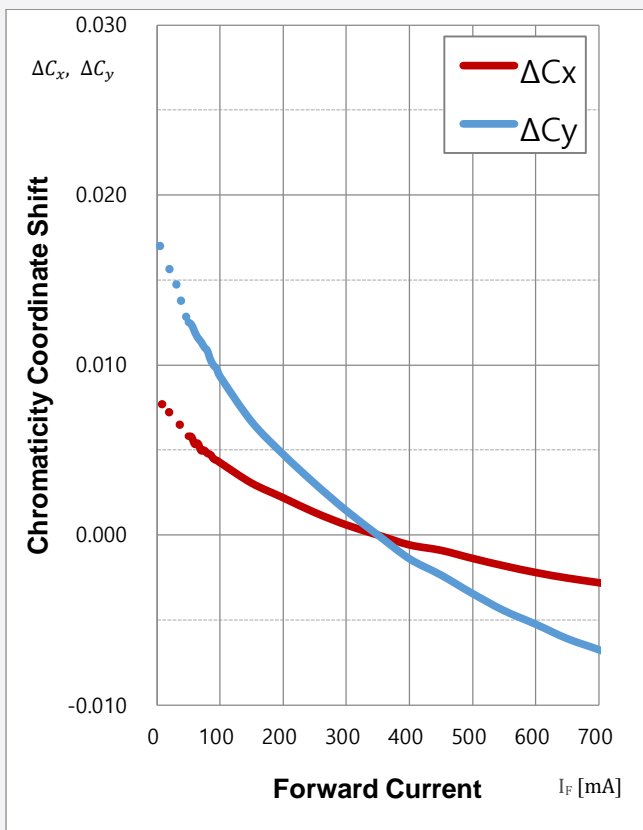
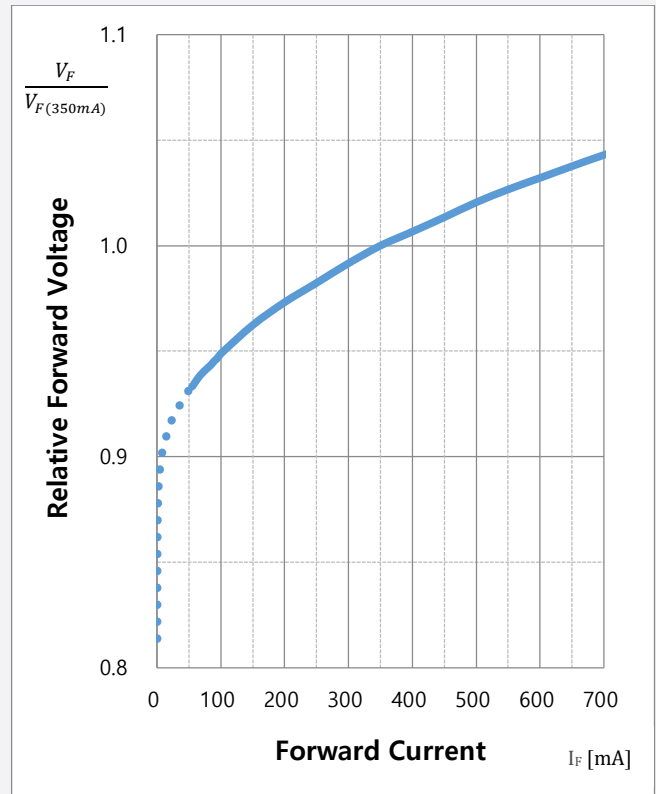
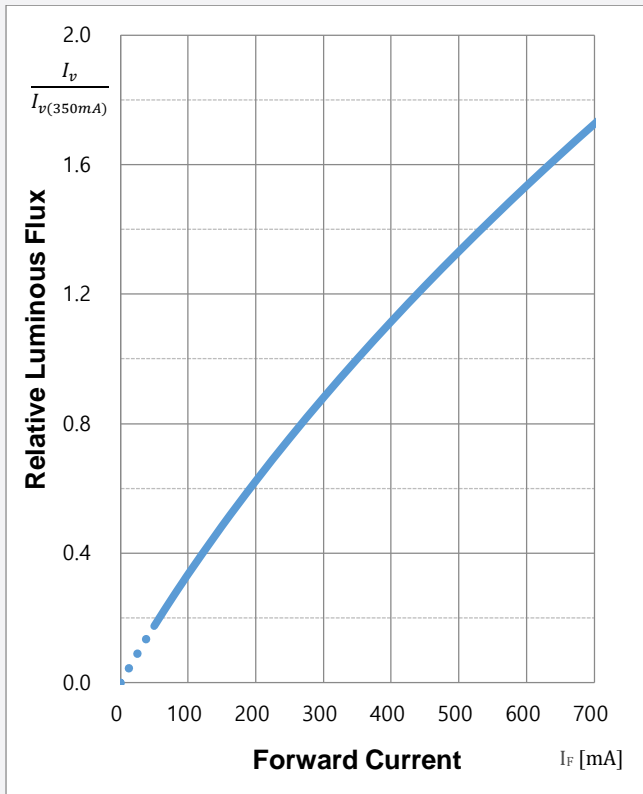
b) Typical Chromaticity Coordinate Shift vs Radiation Angle ($I_F = 350 \text{ mA}$, $T_S = 25 \text{ }^\circ\text{C}$)^[7]



Note:

[7] The measurement condition means that temperature dependence is excluded by applying pulse current for typically 25 ms

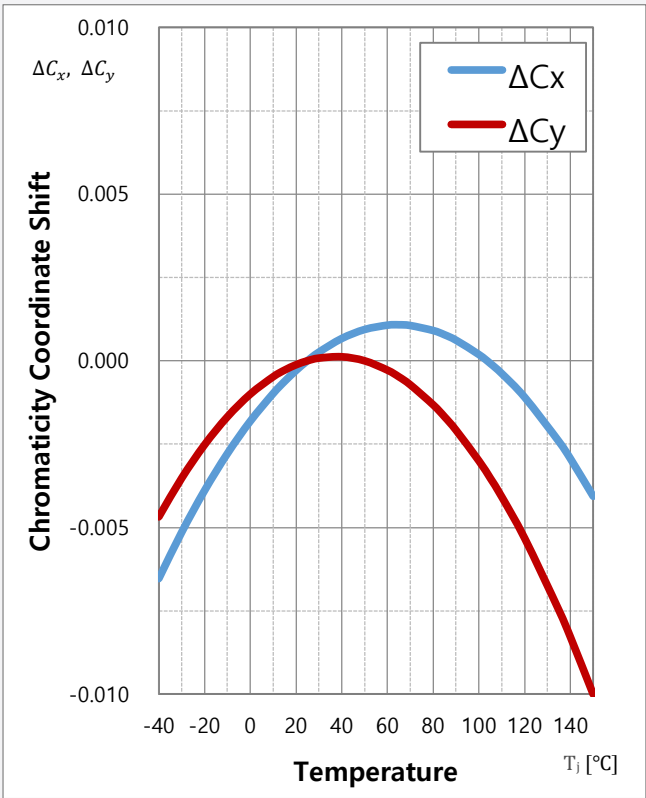
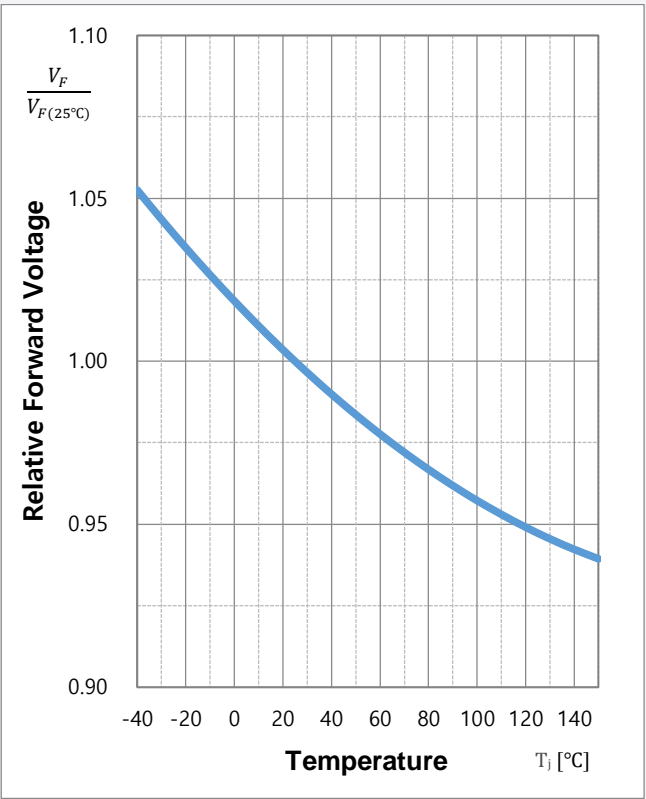
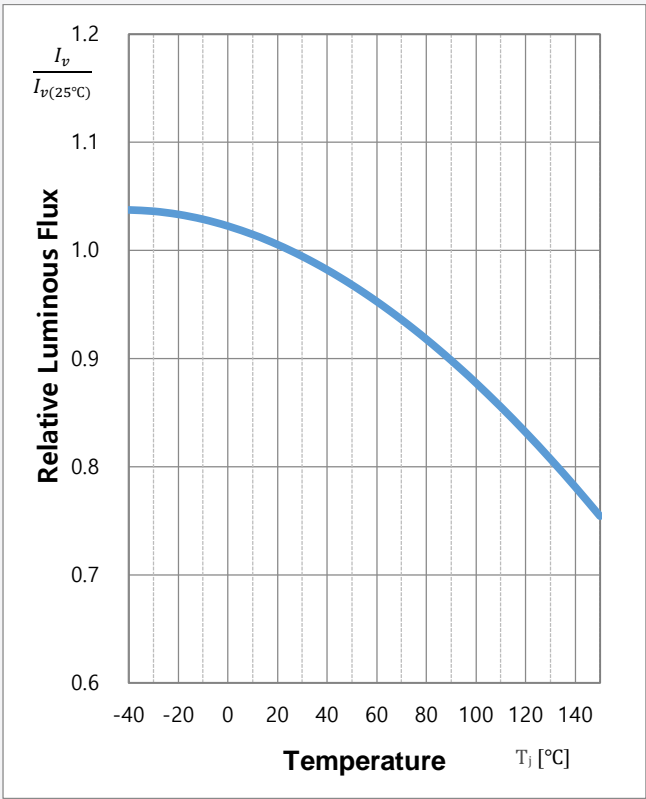
c) Forward Current Characteristics ($T_s = 25\text{ }^{\circ}\text{C}$)^[8]



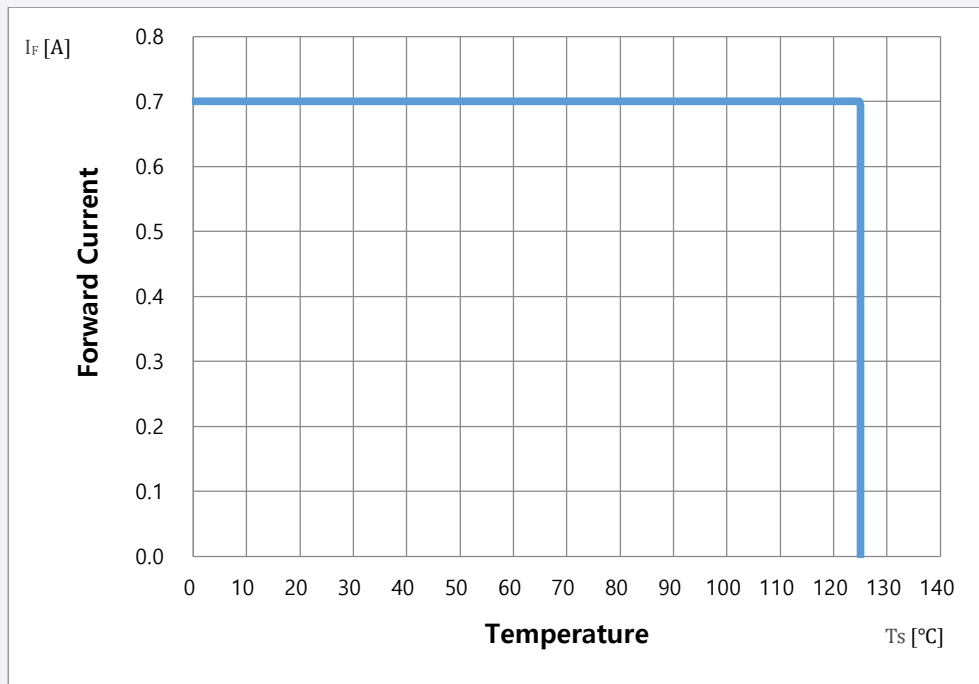
Note:

[8] The measurement condition means that temperature dependence is excluded by applying pulse current for typically 25 ms.

d) Temperature Characteristics ($I_F = 350 \text{ mA}$)



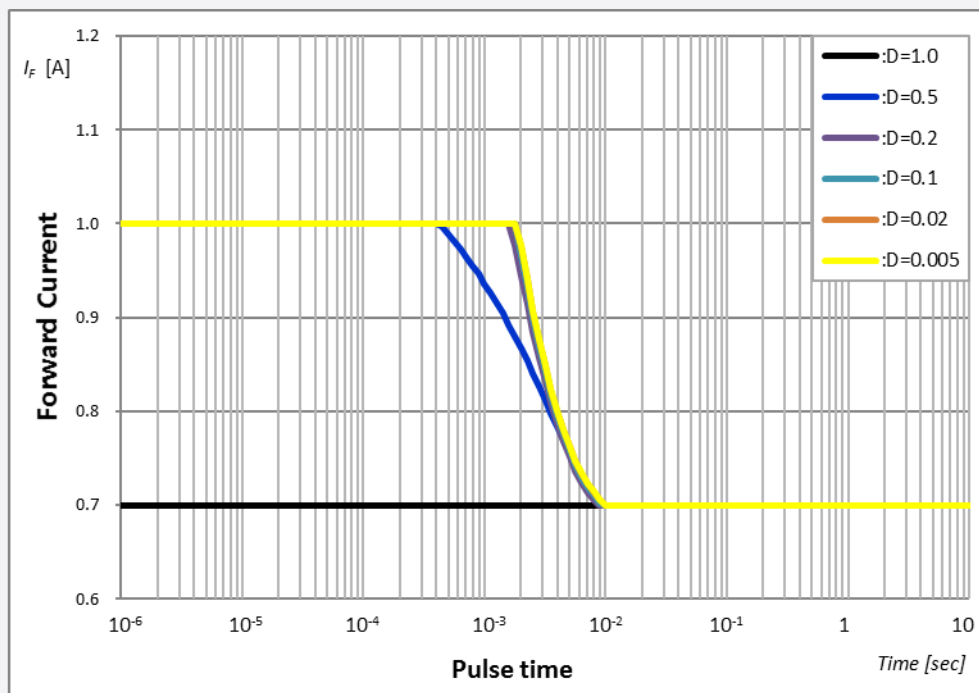
e) Derating Curve ^[9]



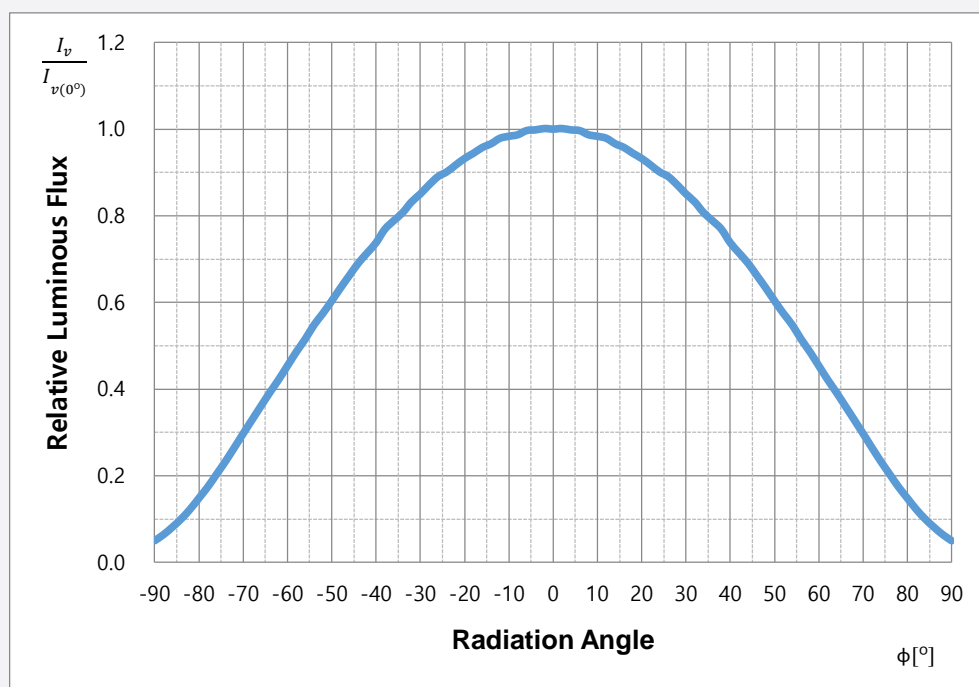
Note:

[9] The measurement condition means that temperature dependence is excluded by applying pulse current for typically 25 ms

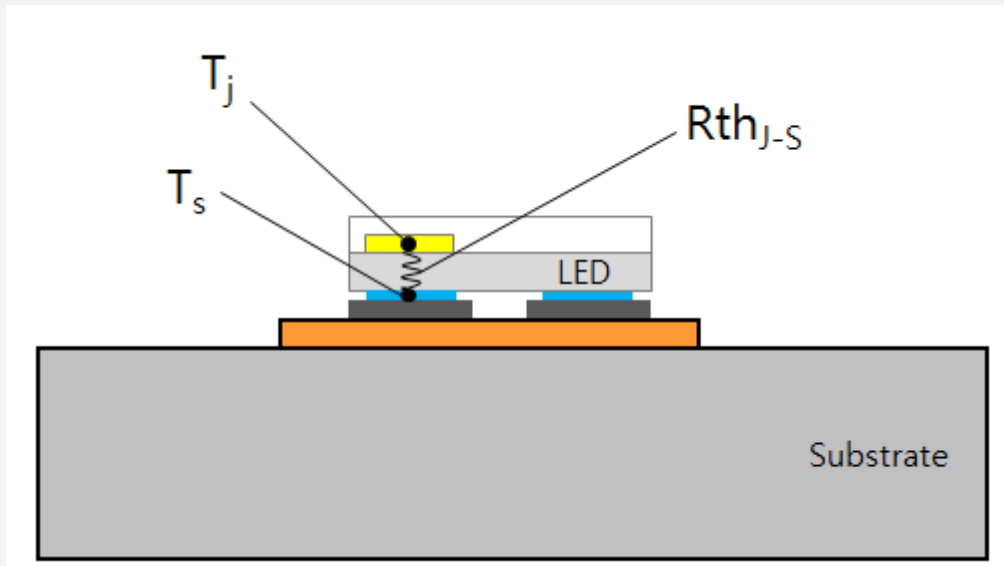
f) Permissible Pulse Handling Capacity ($I_F=f(t_p)$; D : Duty cycle, $T_s=125$ °C)



g) Beam Angle Characteristics ($I_F = 350 \text{ mA}$, $T_S = 25 \text{ °C}$)



4. Soldering Temperature Location

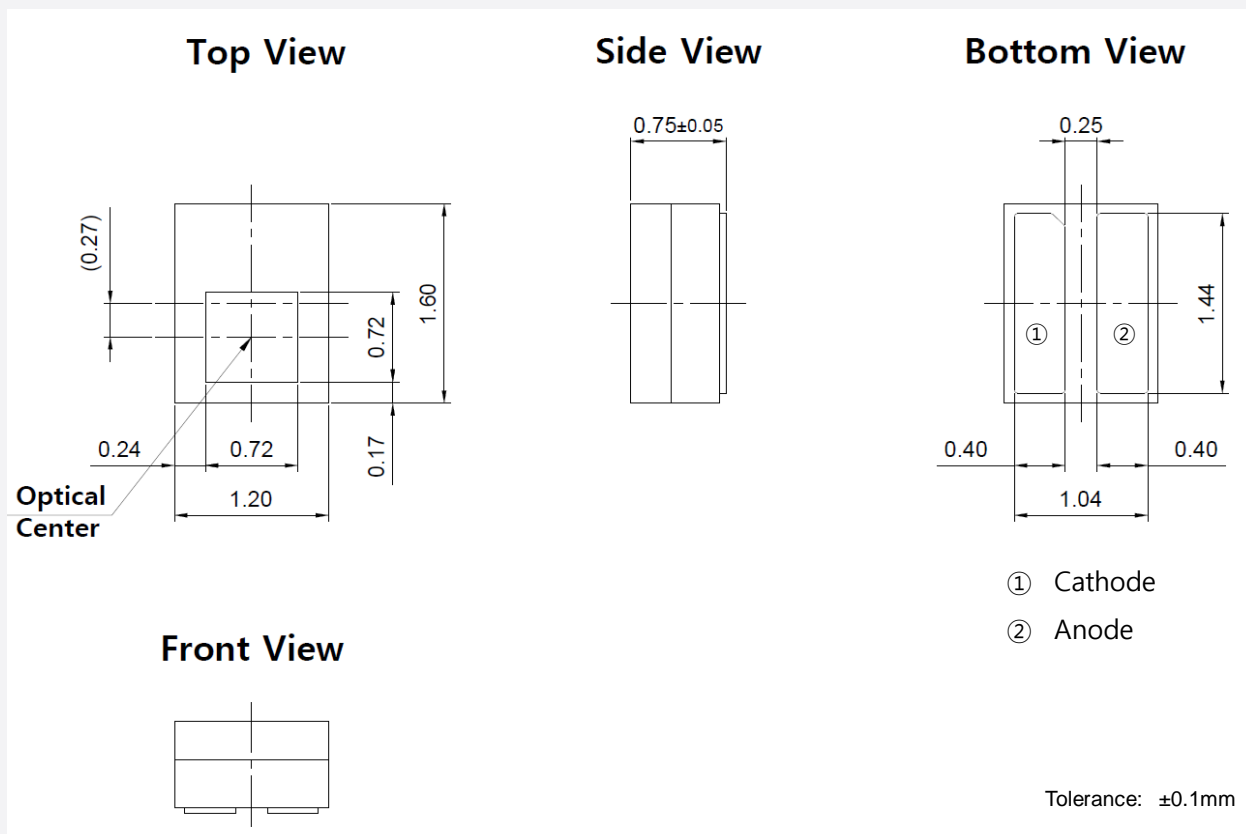


T_j : Temperature of Junction

T_s : Temperature of Solder Pad

$R_{th_{J-S}}$: Thermal Resistance from Junction to Solder Pad

5. Mechanical Dimension



Note:

The dimensions in parentheses are for reference purposes.

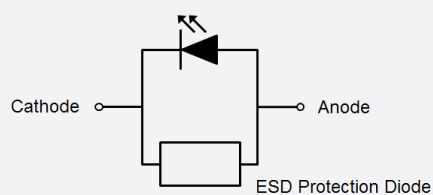
Unit: mm, Approximate weight : 4.6mg

a) Pick and Place

Do not place pressure on the resin molded part

It is recommended to use a pick & place nozzle AM03-024820A(Hanhwa Techwin), etc.

b) Electric Schematic Diagram

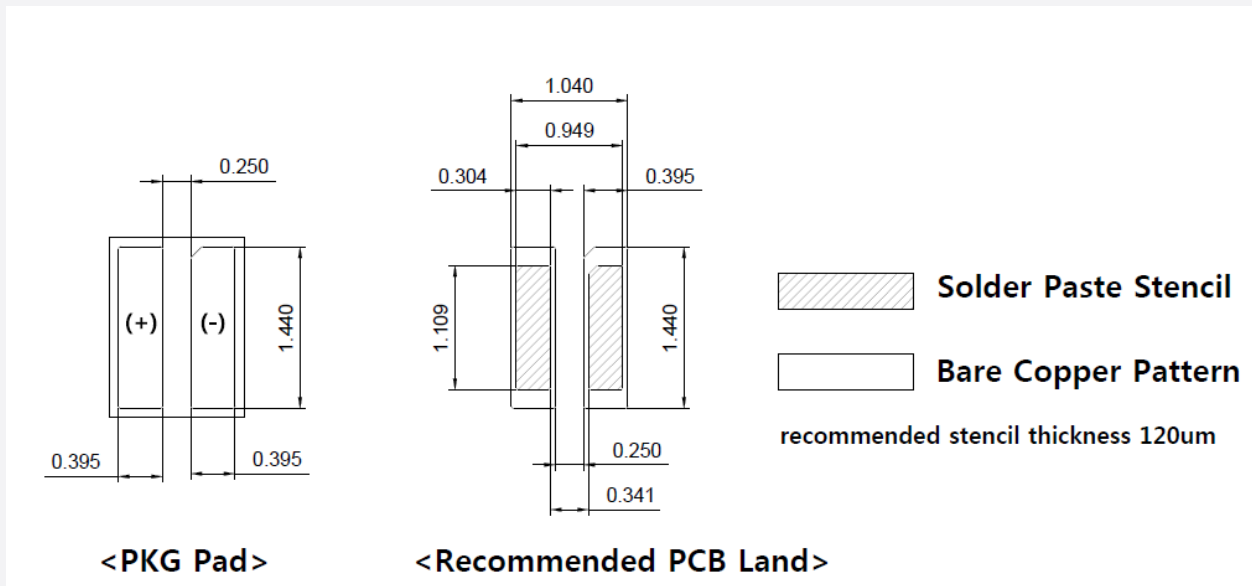


c) Material Information

| Description | Material |
|-------------|---------------|
| Substrate | AlN Substrate |
| LED Die | Thin GaN |
| Phosphor | Phosphor |
| Zener Diode | Silicon |
| Wire | Au |
| Resin Mold | Silicone |

6. Soldering Conditions

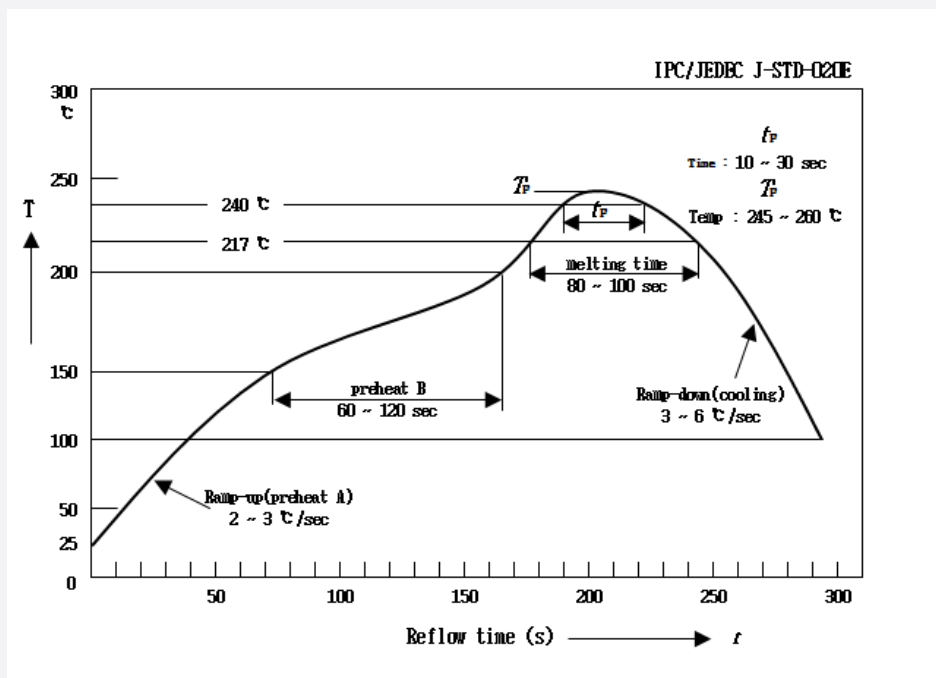
a) Pad Configuration



Notes: mm, Tolerance : ± 0.10 mm, recommended stencil thickness 120 μ m

b) Reflow Conditions (Pb free)

Reflow frequency: 2 times max.

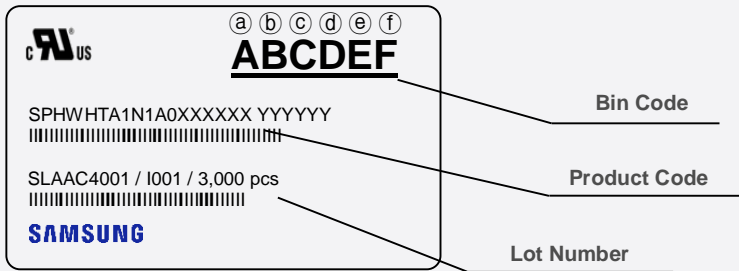


c) Manual Soldering Conditions

Not more than 5 seconds @ max. 300 °C, under soldering iron. (one time only)

8. Label Structure

a) Label Structure



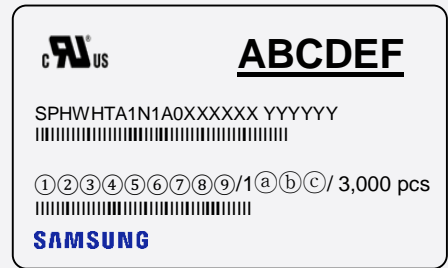
Note: Denoted bin code and product code above is only an example (see description on page 5)

Bin Code:

- a b**: Forward Voltage bin (refer to page 5)
- c d**: Chromaticity bin (refer to page 6)
- e f**: Luminous Flux bin (refer to page 5)

b) Lot Number

The lot number is composed of the following characters:

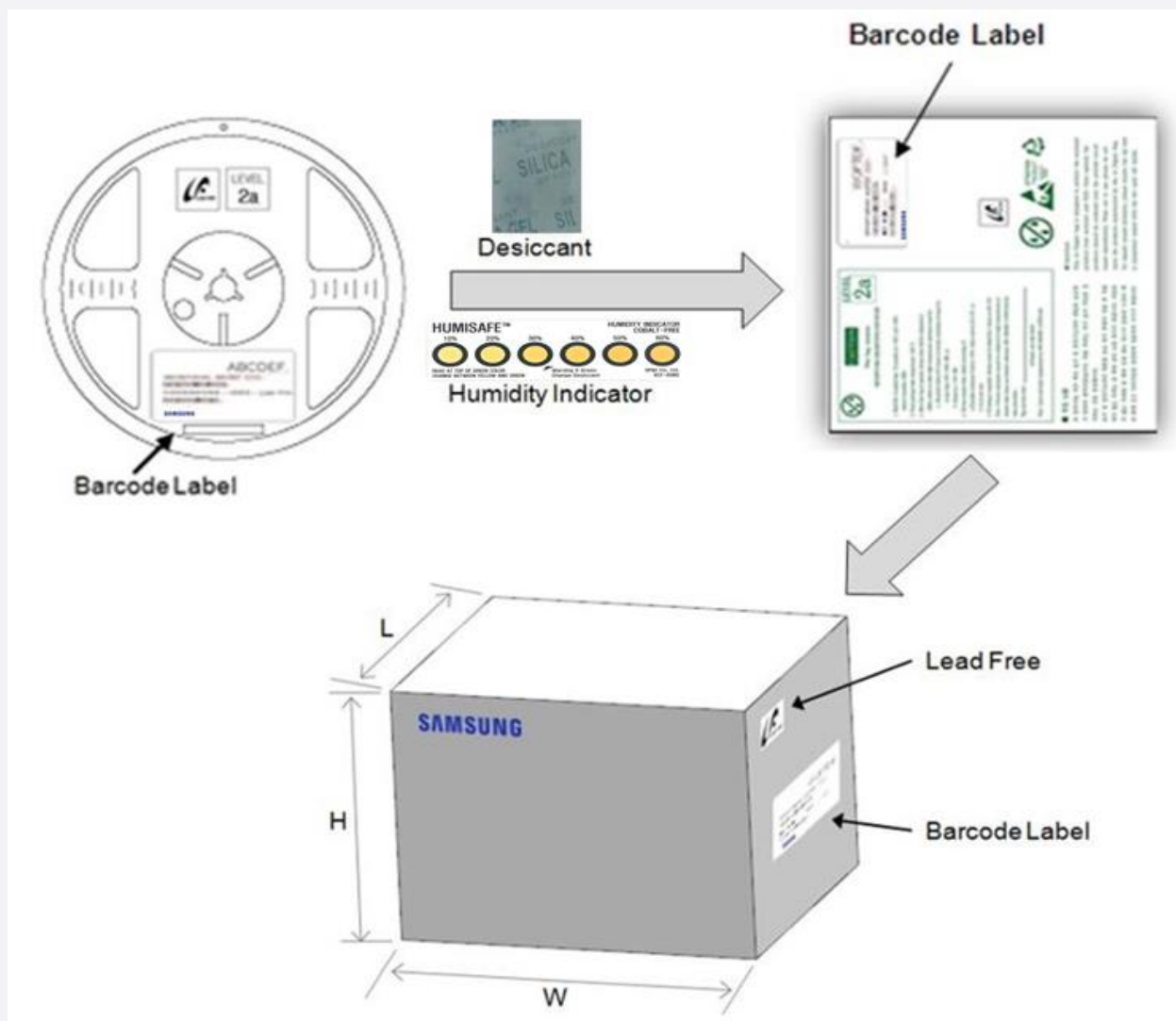


1 2 3 3 2 3 4 5 6 7 8 9 / I a b c / 3,000 pcs

| | |
|-------|---|
| 1 2 | : Production site |
| 3 | : Product state (A: Normal, B: Bulk, C: First Production, R: Reproduction, S: Sample) |
| 4 | : Year (D: 2019, E: 2020, F: 2021...) |
| 5 | : Month (1~9, A, B, C) |
| 6 | : Day (1~9, A, B~V) |
| 7 8 9 | : Serial number (001 ~ 999) |
| a b c | : Product serial number (001 ~ 999) |

9. Packing Structure

a) Packing Process (The quantity of PKG on the Reel to be Max 3,000pcs)



Dimension of Transportation Box in mm

| Width | Length | Height |
|-------|--------|--------|
| 220 | 245 | 182 |

10. Handling and use precautions

- 1) For over-current protection, we recommend the use of resistors to prevent sudden current surges caused by slight shifts in voltage
- 2) LEDs should not be contacted to any type of fluid (i.e. water, oil, organic solvent, etc.). If cleaning is required, only use isopropyl alcohol.
- 3) The maximum ambient temperature must be considered in order for the maximum temperature ratings not to be exceeded.
- 4) LEDs must be stored in a clean environment. If the LEDs are to be stored for 3 months or more after being shipped from Samsung Electronics, they should be packed by a sealed container with nitrogen gas injected. (Shelf life of sealed bags: 12 months, temp. $\sim 40^{\circ}\text{C}$, $\sim 90\%$ RH)
- 5) After storage bag is open, LED subjected to soldering, solder reflow, or other high temperature processes must be:
 - a) Mounted within 672 hours (28 days) at an assembly line with a condition of no more than 30°C / 60% RH.
 - b) Stored at $<10\%$ RH.
- 6) Repack unused products using anti-moisture packing, fold to close any openings and store in a dry place with $<10\%$ RH.
- 7) LEDs require baking before mounting, if humidity card reading is $>60\%$ at $23\pm 5^{\circ}\text{C}$.
- 8) If baking is required, LEDs must be baked for 1 day at $60\pm 5^{\circ}\text{C}$.
- 9) LEDs are sensitive to electrostatic discharge and surges. Applying any voltage exceeding the absolute maximum rating of the LED can cause permanent damage to the device. Damaged LEDs may have some unusual characteristics such as increased leakage current, lower turn-on voltage or may light abnormally at low current. When handling LEDs, using grounding wrist-bands or anti-static gloves is recommended.
- 10) VOCs (volatile organic compounds) present in adhesives, flux, hardeners or organic additives, etc. that are used in luminaires may lead to discoloration of the LED when exposed to heat or light. Note that VOCs can permeate silicone bags. This phenomenon can significantly affect light output from the luminaire. To avoid this issue, please carefully evaluate materials used in your process and/or luminaire to be free of VOCs.
- 11) To avoid risk of sulfurization (or tarnishing), do not use or store LEDs near materials containing sulfur, fluorine, chlorine, bromine, iodine or other halogens or compounds that can potentially react with the LED's silver plated lead frame. Examples of these materials include: various rubbers, paper products, certain solder pastes, cleaning solutions, adhesives, etc. or may be present in certain environments in form of fertilizers, lubricants, etc. This reaction can result into the lead frame darkening when exposed to such compounds, resulting in degradation of intensity, change in forward voltage, chromaticity coordinate shift and it may go as far as becoming an open circuit in more extreme cases.

11. Company Information

SAMSUNG

US

Samsung Semiconductor, Inc.
11800 Amber park Drive #225 Alpharetta, GA 30004 USA
Tel : +1 678 892 7385

Europe

Samsung Semiconductor Europe GmbH,
Einsteinstrasse 174, 81677 Munich, Germany
Tel : +49 6196 66 3902

Japan

Samsung Japan Corporation
10F, Shinagawa Grand Central Tower 2-16-4, Kounan, Minato-ku, Tokyo
108-8240, Japan
Tel : +81 3 6369 6267

China(Shenzhen)

Samsung Electronics Co., Ltd.
25F/26F, SCC building A, No.88, Haide Yi Road, Nanshan District,
518026, Shenzhen China
Tel : +86 21 2325 3551

China(Shanghai)

Samsung Electronics Co., Ltd.
Building B, No 1065 Zhongshan RD(W), Changning District, Shanghai,
China
Tel : +86 21 2325 3504

India

Samsung Electronics
Suite #006 Ground Floor, Copia Corporate Suites, Jasola, New Delhi
110025, India, Delhi, IND
Tel : +91 9600003320

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Samsung Electronics LED BUSINESS

1, Samsung-ro Giheung-gu
Yongin-si, Gyeonggi-do 17113 Korea

<http://www.samsung.com/led>

Sales Contact

leedw007@samsung.com

cpim@samsung.com

SAMSUNG

Legal and additional information.

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Samsung Electronics Co., Ltd.

1, Samsung -ro

Giheung-gu

Yongin-si, Gyeonggi-do, 17113

KOREA

www.samsung.com/led/

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