#### Middle Power LED E - Series

## o.5W Amber SPHAMTE1NZAo



#### **Features**

Package: Silicone covered ceramic substrate

Dimension: 1.2 mm x 1.6 mm

Technology: Flip Chip

Chip Configuration: 1 chip

ESD Voltage : Up to 8 kV Viewing Angle: 120°

Qualifications: The product qualification test will be updated based on the guidelines of AEC-Q102







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#### 1. Characteristics

#### a) Typical Characteristics

[Ts=25□]<sup>[1]</sup>

<sub>V</sub> Typ. 45 Im  'F Typ. 3.0 V
Y <sub>F</sub> Typ. 3.0 V
<b>,</b> ,
o Typ. 120 °
Not designed for reverse operation
Typ. 9.1
S (Real) K/W Max. 10.0
Typ. 6.1
6 (Elec.) K/W Max. 6.6
A 0.865 mm²
R S ((

Note:

#### b) Absolute Maximum Rating

ltem	Symbol	Rating	Unit
Ambient / Operating Temperature	Ta	-40 ~ +125	°C
Storage Temperature	$T_{stg}$	-40 ~ +125	°C
LED Junction Temperature	Tj	150	°C
Maximum Forward current <sup>[2]</sup> (T <sub>S</sub> :25□) <sup>[3]</sup>	l <sub>F</sub>	300	mA
Minimum Forward current <sup>[2]</sup> (Ts:25□) <sup>[3]</sup>	lF	50	mA
Maximum Reverse current		Do not apply for reverse current	
ESD Sensitivity <sup>[4]</sup>	-	±8 HBM	kV

#### Note:

- [2] Driving the product at forward current (IF) below Min. IF or above Max. IF may result in unpredictable behavior of the product.
- [3] The measurement condition means that temperature dependence is excluded by applying pulse current for typically 25 ms
- [4] It is included the device to protect the product from ESD.

<sup>[1]</sup> The measurement condition means that temperature dependence is excluded by applying pulse current for typically 25ms.

#### 2. Product Code Information

1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18
S	Р	Н	Α	М	Т	Е	1	N	Z	Α	0	Α	В	С	D	Е	F

Digit	PKG Information
1 2	company name and Samsung LED PKG (SP for Samsung PKG)
3	power variant (H for automotive high power)
4 5	color variant (AM for automotive Amber color)
6	LED PKG version (T for 1st version )
7 8	product configuration and type (E1 for automotive E-Series PKG type)
9	lens configuration (N for no lens)
10	max power (z for 0.5W)
11	Special internal code (A for automotive version)
12	Specific property (0 for default)
13 14	forward voltage property
15 16	CIE coordination property
17 18	luminous flux property

## a) Luminous Flux Bins $^{[5]}$ (I<sub>F</sub> = 150 mA, T<sub>S</sub>= 25°C)

Cumbal	Flux Bin Code	Flux Range (lm)			
Symbol	Flux Bill Code	Min	Max		
	A2	40	45		
$\Phi_{V}$	B2	45	50		
	C2	50	55		

## b) Voltage Bins $^{[5]}$ (I<sub>F</sub> = 150 mA, T<sub>S</sub> = 25 °C)

Symbol	Voltage Bin Code	Voltage Range (V)		
Symbol	voltage bill code	Min	Max	
VF	1D	2.75	3.00	
	1E	3.00	3.25	

#### Note:

[5] Luminous flux measuring equipment : CAS140CT  $$\Phi_V$$  and  $V_F$  tolerances are ±7% and ±0.1V, respectively

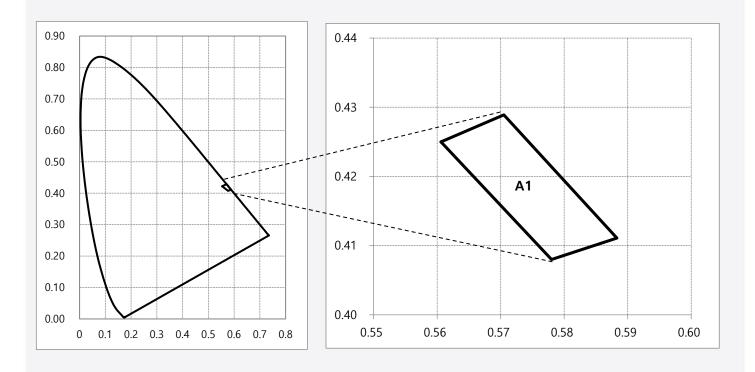
#### c) Color Bin $^{[6]}(I_F = 150 \text{ mA})$

Symbo	Bin Code		C <sub>x</sub>				C <sub>y</sub>			
Cx, Cy	A1	0.5606	0.5705	0.5883	0.5780	0.4250	0.4289	0.4111	0.4080	

#### Note

[6] Luminous flux measuring equipment : CAS140CT

Chromaticity coordinates: Cx, Cy according to CIE 1931. Cx and Cy tolerances are ±0.005, respectively.

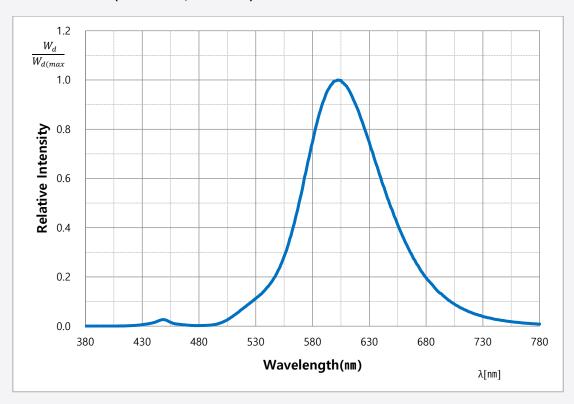


#### d) Luminous Flux Bins according to Color Bin ( $I_F = 150$ mA, $T_S = 25$ °C)

	Flux Bin Code	Flux Range (lm)									
Complete		A2		B2		C2					
Symbol		Min	Max	Min	Max	Min	Max				
		40	45	45	50	50	55				
Ф۷	A1	Ο		0		О					

#### 3. Typical Characteristics Graphs

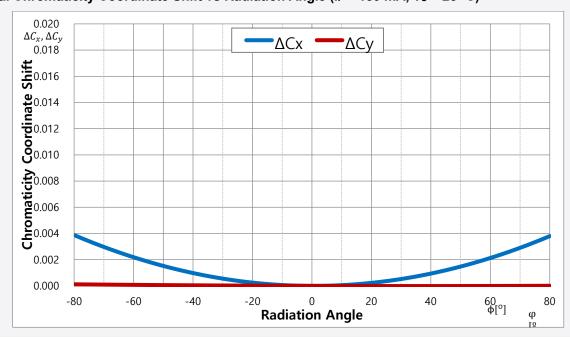
#### a) Spectrum Distribution (I<sub>F</sub> = 150 mA, $T_s$ = 25 °C) [7]



Note: The red content of the light (610~780nm) >5% according to ECE regulation

The UV radiation of the light (250~400nm)  $\leq$ 10-5W/Im according to ECE regulation

#### b) Typical Chromaticity Coordinate Shift vs Radiation Angle (I<sub>F</sub> = 150 mA, $T_S$ = 25 °C) [7]

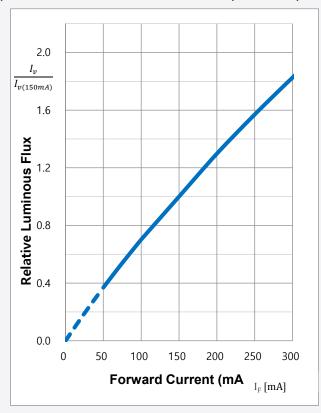


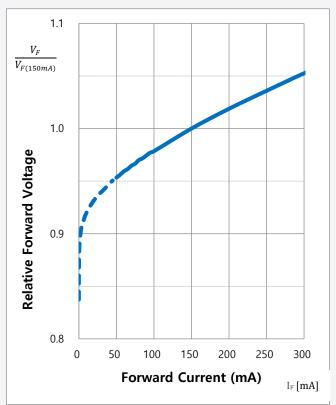
Note:

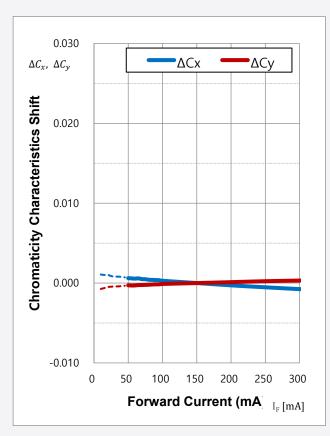
[7] The measurement condition means that temperature dependence is excluded by applying pulse current for typically 25 ms



#### c) Forward Current Characteristics (T<sub>S</sub> = 25 °C) [8]



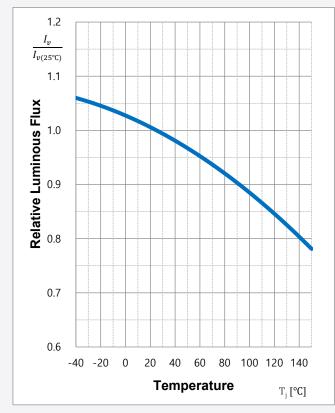


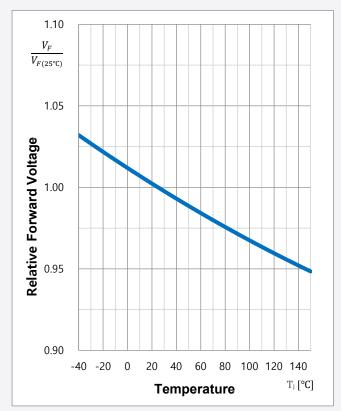


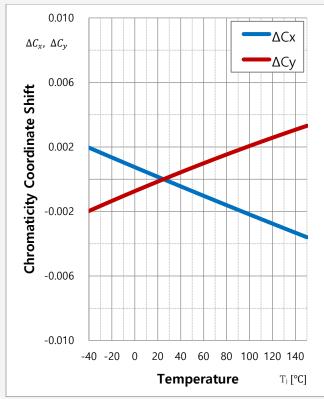
#### Note:

[8] The measurement condition means that temperature dependence is excluded by applying pulse current for typically 25 ms.

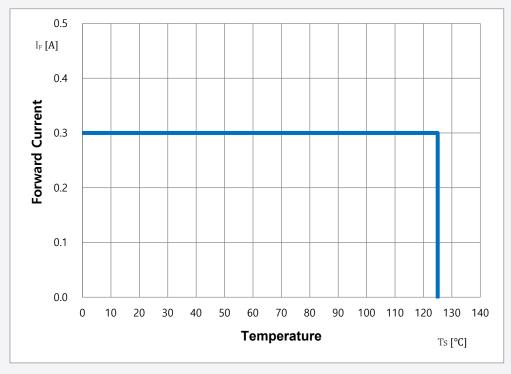
#### d) Temperature Characteristics (I<sub>F</sub>= 150 mA)







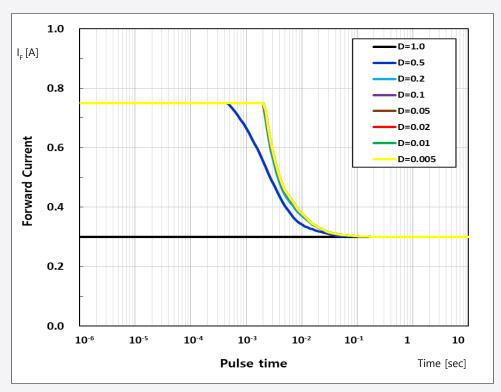
#### e) Derating Curve [9]



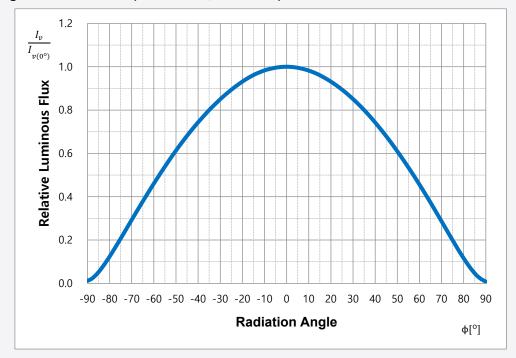
#### Note:

[9] The measurement condition means that temperature dependence is excluded by applying pulse current for typically 25 ms

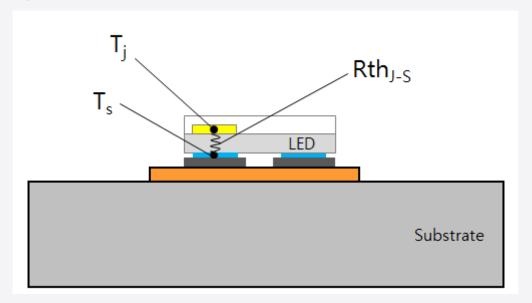
#### f) Permissible Pulse Handling Capacity ( $I_F = f(t_p)$ ; D : Duty cycle, $T_S = 125$ °C)



#### g) Beam Angle Characteristics ( $I_F$ = 150 mA, $T_S$ = 25 °C)



### 4. Soldering Temperature Location

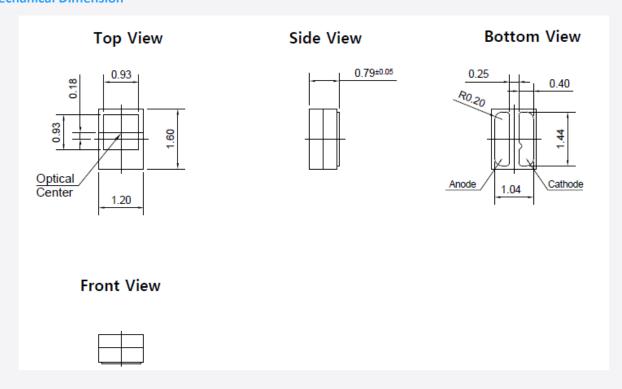


 $T_j$ : Temperature of Junction

 $\mathsf{T}_s$  : Temperature of Solder Pad

 $Rth_{j\text{-}s}$  : Thermal Resistance from Junction to Solder Pad

#### 5. Mechanical Dimension



#### Note:

The dimensions in parentheses are for reference purposes.

Unit: mm, Tolerance: ±0.1mm

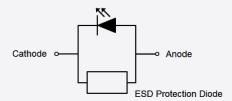
Approximate weight: 4.6mg

#### a) Pick and Place

Do not place pressure on the resin molded part

It is recommended to use a pick & place nozzle AM03-024820A(Hanhwa Techwin), etc.

#### b) lectric Schematic Diagram

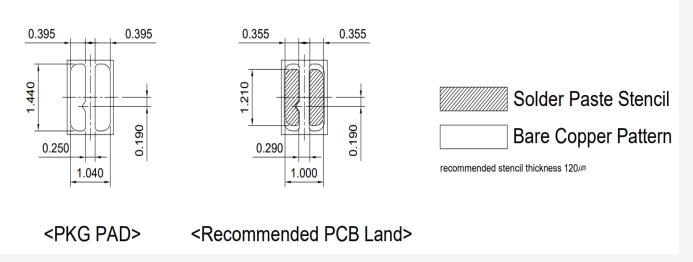


#### c) Material Information

Description	Material
Substrate	Ceramic Substrate
LED Die	Flip Chip
Phosphor	Phosphor
Zener Diode	Silicon
Wire	Au
Resin Mold	Silicone

#### **6. Soldering Conditions**

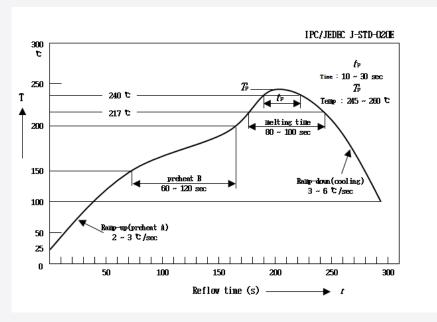
#### a) Pad Configuration



Notes: mm, Tolerance: ±0.10mm, recommended stencil thickness 120um

#### b) Reflow Conditions (Pb free)

Reflow frequency: 2 times max.



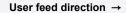
**X** All temperature refer to the pad of package.

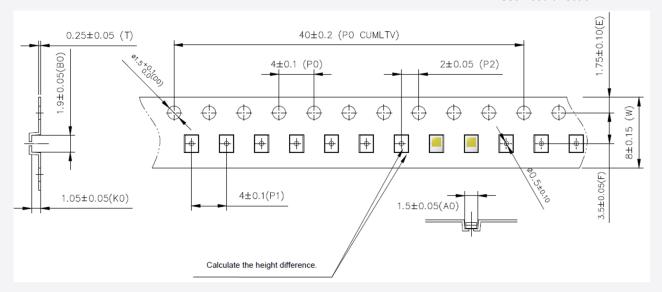
#### c) Manual Soldering Conditions

Not more than 5 seconds @ max. 300 °C, under soldering iron.(one time only)

#### 7. Tape & Reel

#### a) Taping Dimension





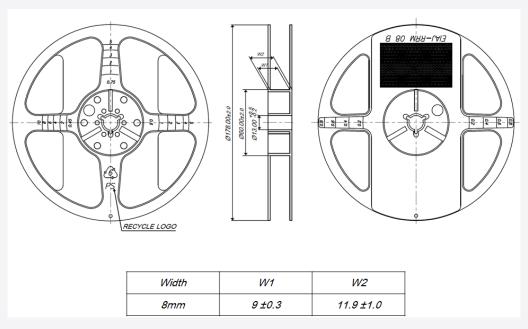
#### \* Package placement condition in a reel tape

Empty pocket(Min. 100ea)	LED mounting part	Empty pocket(Min. 100ea)

#### Notes:

Unit: mm, LED taping quantity: 3,000EA / Reel

#### b) Reel Dimension

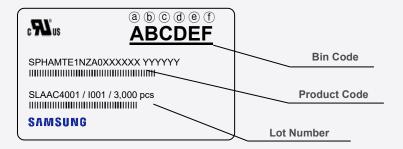


#### Notes:

Unit: mm, Tolerance: ±0.2mm

#### 8. Label Structure

#### a) Label Structure



Note: Denoted bin code and product code above is only an example (see description on page 5)

#### Bin Code:

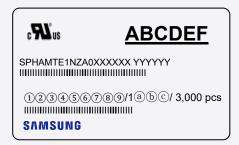
(a) (refer to page 5)

©d: Chromaticity bin (refer to page 6)

ef: Luminous Flux bin (refer to page 5)

#### b) Lot Number

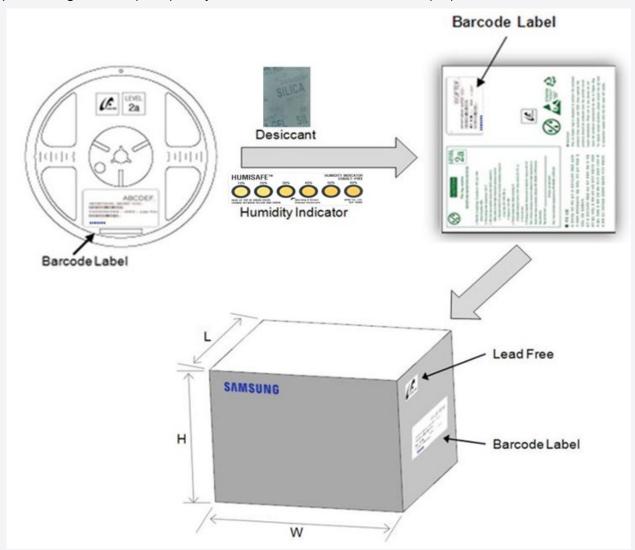
The lot number is composed of the following characters:



123323456789/I@bc / x,000 pcs						
12	: Production site (SL : Kiheung, GA : Tienjin)					
3	: Product state (A: Normal, B: Bulk, C: First Production, R: Reproduction, S: Sample)					
4	: Year (G: 2022, H: 2023, I: 2024)					
(5)	: Month (1~9, A, B, C)					
6	: Day (1~9, A, B~V)					
789	: Serial number (001 ~ 999)					
(a)(b)(c)	: Product serial number (001 ~ 999)					

#### 9. Packing Structure

#### a) Packing Process (The quantity of PKG on the Reel to be Max 3,000pcs)



#### Dimension of Transportation Box in mm

Width	Length	Height
220	245	182

#### 10. Precautions in Handling & Use

- 1) For over-current protection, we recommend the use of resistors to prevent sudden current surges caused by slight shifts in voltage.
- 2) LEDs should not be contacted to any type of fluid (i.e. water, oil, organic solvent, etc.). If cleaning is required, only use isopropyl alcohol.
- 3) The maximum ambient temperature must be considered in order for the maximum temperature ratings not to be exceeded.
- 4) LEDs must be stored in a clean environment. If the LEDs are to be stored for 3 months or more after being shipped from Samsung Electronics, they should be packed by a sealed container with nitrogen gas injected. (Shelf life of sealed bags: 12 months, temp. ~40°C, ~90% RH)
- 5) After storage bag is open, LED subjected to soldering, solder reflow, or other high temperature processes must be:
  - a) Mounted within 8,760 hours (1 year) at an assembly line with a condition of no more than 30°C / 60% RH.
  - b) Stored at <10% RH.
- 6) Repack unused products using anti-moisture packing, fold to close any openings and store in a dry place with <10% RH
- 7) LEDs require baking before mounting, if humidity card reading is >60% at 23±5°C.
- 8) If baking is required, LEDs must be baked for 1 day at 60±5℃.
- 9) LEDs are sensitive to electrostatic discharge and surges. Applying any voltage exceeding the absolute maximum rating of the LED can cause permanent damage to the device. Damaged LEDs may have some unusual characteristics such as increased leakage current, lower turn-on voltage or may light abnormally at low current. When handling LEDs, using grounding wrist-bands or anti-static gloves is recommended.
- 10) VOCs (volatile organic compounds) present in adhesives, flux, hardeners or organic additives, etc. that are used in luminaires may lead to discoloration of the LED when exposed to heat or light. Note that VOCs can permeate silicone bags. This phenomenon can significantly affect light output from the luminaire. To avoid this issue, please carefully evaluate materials used in your process and/or luminaire to be free of VOCs.



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